Typical Operating Sequence
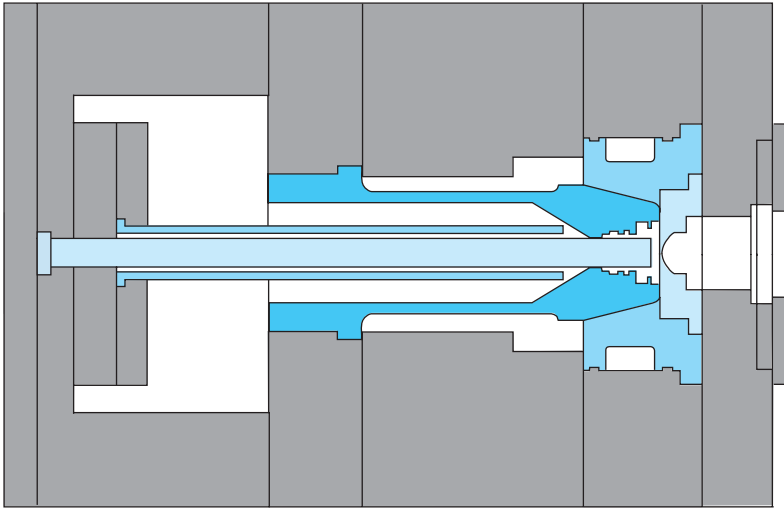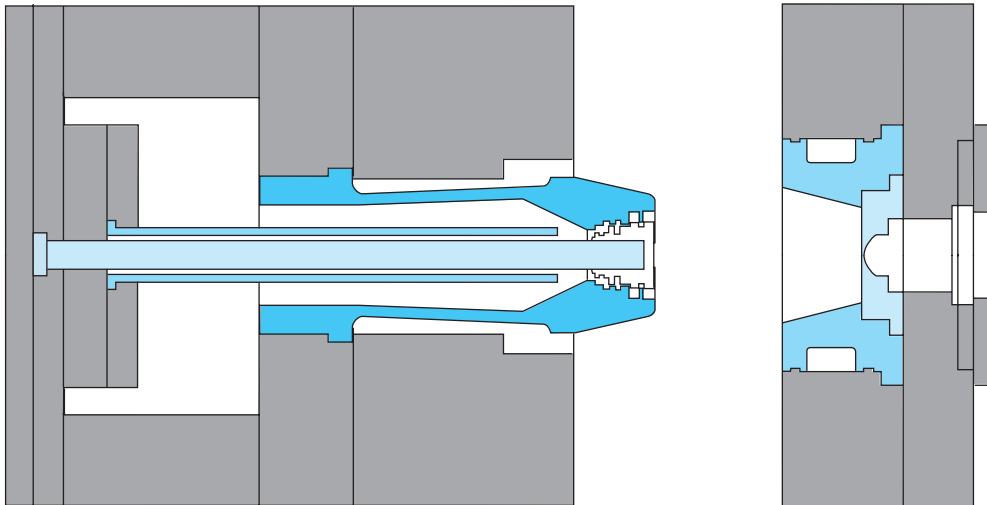
Mold Closed

Mold Open, Cavity Expanded

Ejector Forward, Part Ejected